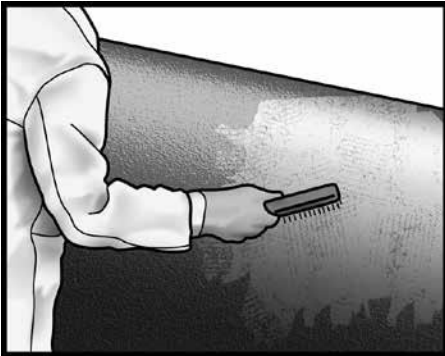
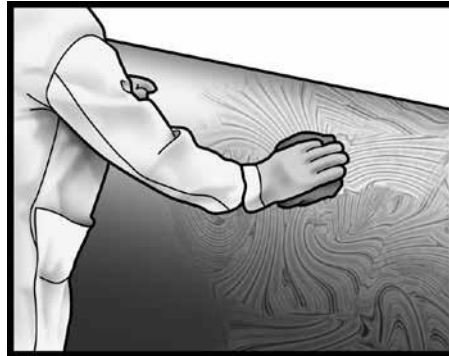


Wax-Tape® Wrap Application Procedures



Step 1: PREPARE SURFACE

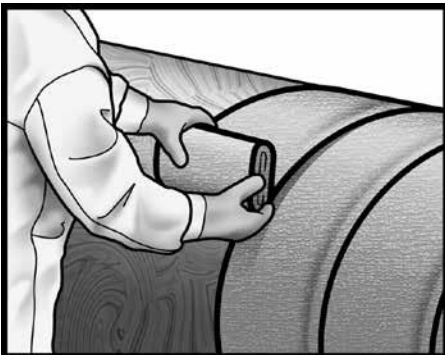
Hand wire brush (SSPC SP2 or ISO St2) the surface and wipe the surface so that it is free from loose rust, scale, dirt and old, loose coating. Surface should be wiped as dry as possible.



Firmly rub the primer into the surface.

Step 2: APPLY PRIMER

Apply a thin film of primer to the surface by brush or by hand. Any Trenton primer can be used, including Temcoat™, Temcoat™ 3000, and Wax-Tape® Primer (Brown or White). White primer is recommended for Wax-Tape® #2A (aluminum) or #2W (white) wrap applications. For Wax-Tape® HT-3000 high-temperature wrap, use Temcoat™ 3000 primer. Appropriate gloves should be used to protect hands from rough metal. Where moisture is present, firmly rub and press the primer onto the surface to displace the moisture and ensure that the primer is adhering to the metal surface.



Rub the surface of the wrap for a smooth appearance.

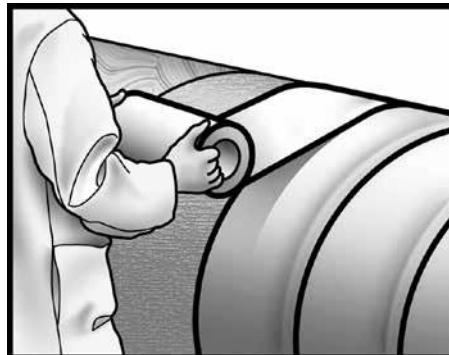
Step 3: APPLY WAX-TAPE® ANTICORROSION WRAP

For BELOWGROUND applications use Wax-Tape® #1 or #2 wrap.

For ABOVEGROUND applications, use only Wax-Tape® #2 wrap.

For HIGH TEMPERATURE applications, use Wax-Tape® HT-3000 high-temperature wrap.

Apply Wax-Tape wrap, using at least a 1" overlap. The initial wrapping should overlap 3-6" over any coated or painted surface. While wrapping, apply slight tension and press the Wax-Tape wrap into place making sure that there are no air pockets under the wrap and that the wrap is in firm contact with the pipe. Also, press and smooth the lap seams and end seam to ensure that they are sealed. When applying wrap to irregular surfaces, allow slack in the wrap so that it can be molded into conformity with the surface. There should be no air pockets anywhere. As a finishing step, firmly rub the entire surface to smooth the wrap and ensure there are no slightly rough areas.



Be sure to remove all air pockets before applying an outerwrap.

Step 4: APPLY OUTERWRAP (OPTIONAL)

Where additional mechanical protection is required BELOWGROUND, due to rough backfill soil, over-wrap Wax-Tape #1 or #2 wrap with either Poly-Ply™, Guard-Wrap™, Glas-Wrap™ or MCO™ outerwrap and then backfill may begin immediately, no drying or curing time is required. In high ambient temperature conditions, a Wax-Tape #1 wrap application should not be left exposed to the sun for more than a day, because it might soften and sag.

Where additional mechanical protection is required ABOVEGROUND, over-wrap Wax-Tape #2 wrap with MCO outerwrap. If required, Wax-Tape #2 wrap can be painted. Allow 2-14 days (depending on atmospheric conditions) for the Wax-Tape wrap to firm up before painting (no more smell of solvent). An acrylic latex paint is recommended.

Where additional mechanical protection is required for Wax-Tape HT-3000 wrap, use MCO outerwrap.